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exciting process to be involved in but is also the direction manufacturing is heading.

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Fig. 5 The main axes of a vertical machining center. (Denford Inc.) Programming Systems Two types of programming modes, the incremental system and the absolute system, are used for CNC. Both systems have applications in CNC programming, and no system is either right or wrong all the time. Most controls on machine tools today are

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## COMPUTER NUMERICAL CONTROL PROGRAMMING BASICS

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