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SMOOTH TECHNOLOGY - Yamazaki Mazak Corporation

We do it with a manual program (MNP) that's about 3 lines long. 1)G0 X8. Z- 5 M19 2) M31 3)G0 X8. Z2. M31 I think is the TS advance. On my machine, we change the Z- 5 in the first line to wherever we need to have the turret to trip the TS to extend. The X position can be whatever you want.

tailstock programming - Practical Machinist

5. Always keep this manual near the machinery for immediate use. 6. If a new manual is required, please order from the nearest Technical Center or Technology/Center with the manual No. or the machine name, serial No. and manual name. Issued by Manual Publication Section, Yamazaki Mazak Corporation, Japan. 01. 2006. MANUAL No. : H740HA0030E ...

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